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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 03472	04-09-12	P. BRAVO
B	INCORPORATED ECN 03592	07-23-12	P. BRAVO

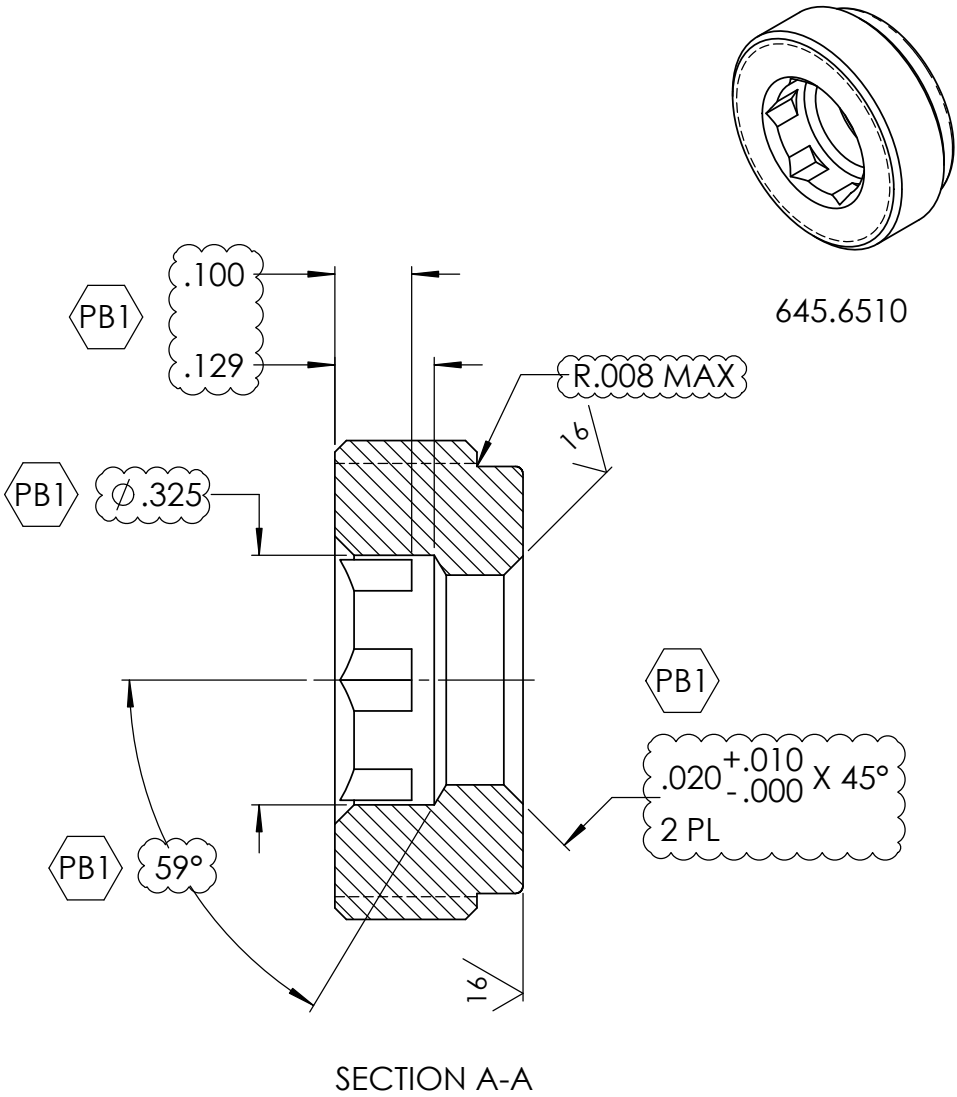
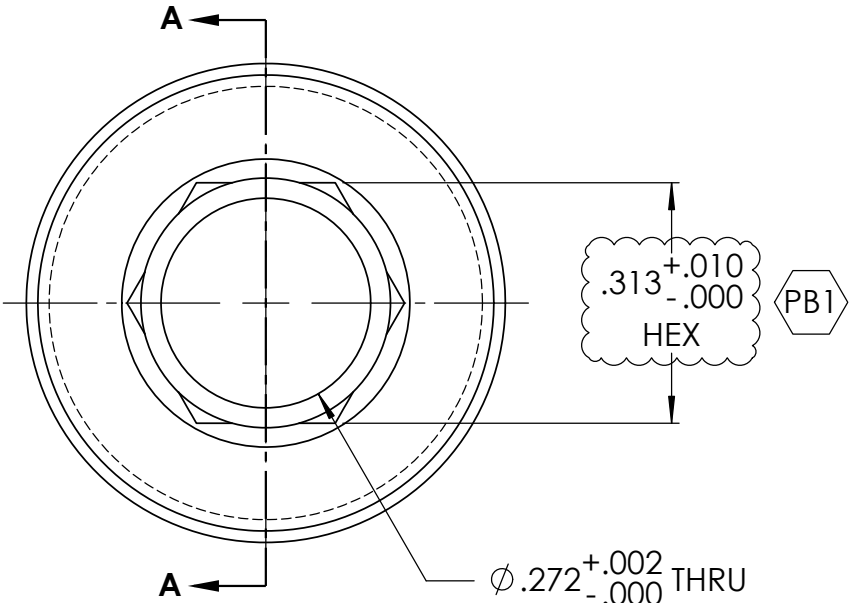
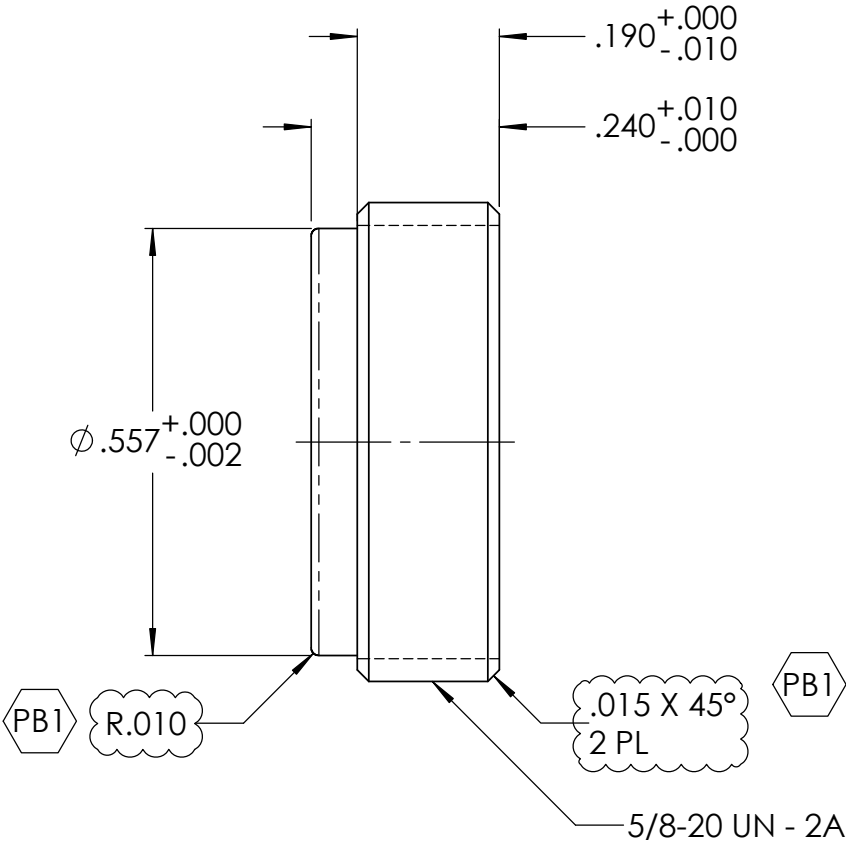
- NOTES: PB1
1.

DEBURR AND BREAK ALL SHARP EDGES: .005 TO .010 MAX




PB1
- 2

MATERIAL: 303 STAINLESS STEEL IAW AMS-5640 OR ASTM A582
3.

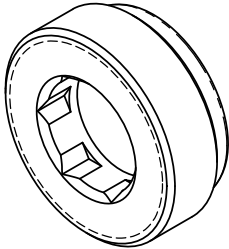
IDENTIFY IAW MPP-120



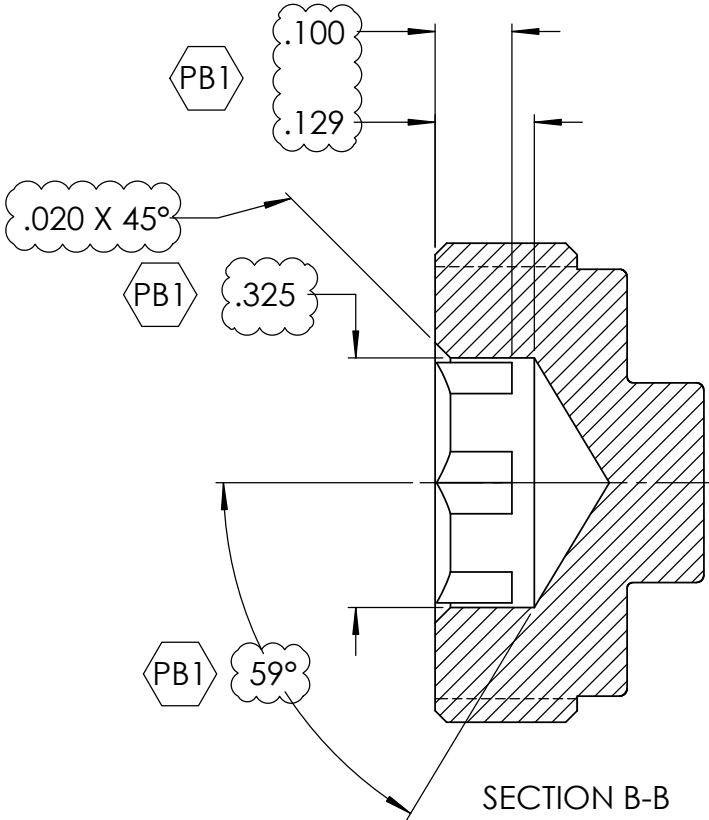
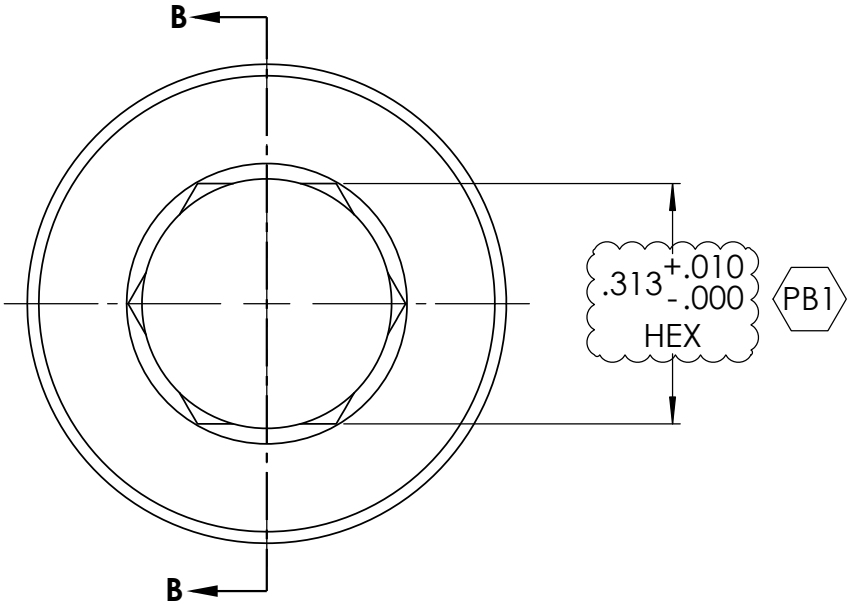
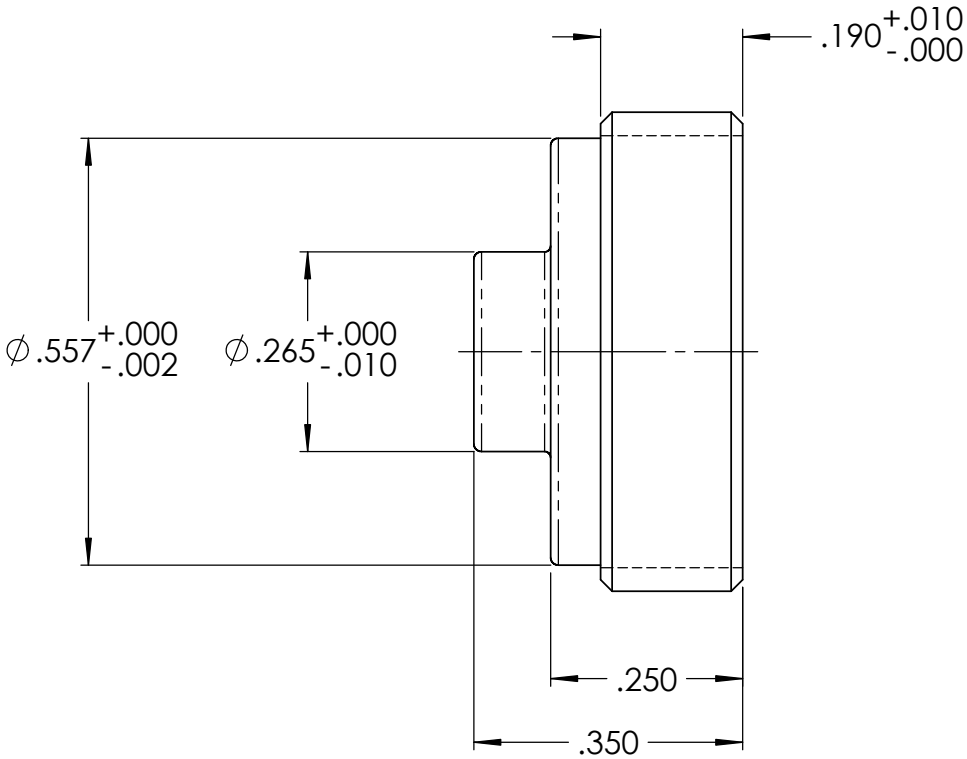
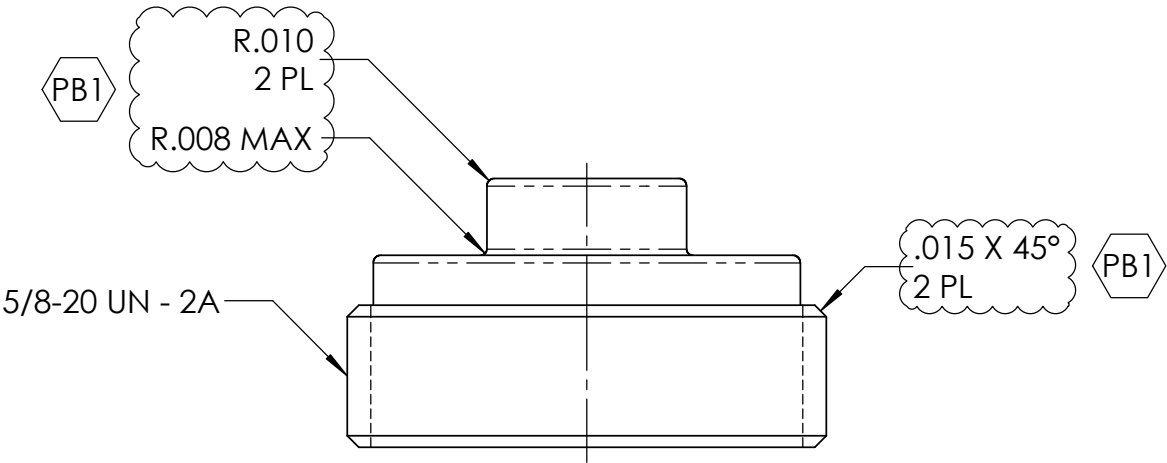
PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
A1-1 A3-1 B5-1 B6-1 B8-1 C1-1 C3-1 C6-1 A3-2 B6-2 B7-2 C6-2		REMOVED NOTE 4 NOTE 1: ADDED .005 TO .010 MAX NOTE 2: ADDED ASTM A582 STANDARD ADDED BILATERAL TOLERANCE +.010/- .000 REPLACED .145 ± .005 DIMENSION WITH .129 REMOVED +.010/- .000 BILATERAL TOLERANCE ADDED Ø.325 DIMENSION ADDED 2 PL TO DIMENSION ADDED R0.008 MAX ADDED R.010 DIMENSION ADDED .015 X 45° 2 PL DIMENSION REPLACED 118° DIMENSION WITH 59° ADDED .020 X 45° DIMENSION ADDED R.010 2 PL DIMENSION ADDED R.008 MAX DIMENSION ADDED .015 X 45° 2 PL DIMENSION REPLACED .145 ± .005 DIMENSION WITH .129 REMOVED +.010/- .000 BILATERAL TOLERANCE ADDED BILATERAL TOLERANCE +.010/- .000 ADDED Ø.325 DIMENSION REPLACED 118° DIMENSION WITH 59°	03-17-21	J. GARDINER	MDI	NEXT ORDER	O. SHYKOTA

		2	645.6511	PLUG			
		1	645.6510	PUNCTURE DISC RETAINER			
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
QTY		PARTS LIST					
NEXT ASSY (S) 645.5900		ORIGINAL DATE (MO-DA-YR) 01-17-07		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE			
		DRAWN BY E. ANDERSSON	CHECKER P. BRAVO				
		DRAWING APPROVAL P. BRAVO 04-09-12					
		CONTRACT No.					
				PUNCTURE DISC RETAINER			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 645.6500	REV. PB1
				SCALE NONE			
				SHEET 1 OF 2			

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645.6511



ORIGINAL DATE (MO-DA-YR)	01-17-07
DRAWN BY	CHECKER
E. ANDERSSON	P. BRAVO
DRAWING APPROVAL	
P. BRAVO	
04-09-12	
CONTRACT No.	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°

DART
AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

PUNCTURE DISC RETAINER

SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	645.6500	PB1
SCALE	NONE	SHEET	2 OF 2